Design and Construction Note
202.08
Drainage Structures
Standard Brick Manhole

STEP IRON BENDING NOTES

1. HEAT BAR TO 900°C
2. CARRY OUT BENDING REQUIREMENTS
3. NORMALISE STEP IRON BY HEATING TO 900°C AND ALLOWING TO COOL.

General Notes

1. Welding to comply with AS1554 Part 1.
2. Fabricated mild steelwork to be galvanised in accordance with AS4680-2006.
3. Stainless steel for landing panel brackets to be A.I.S.I. Grade T316L.

Alternative Materials

5. Alternative materials such as high strength plastics may be considered, and must be approved by a City of Perth representative.
6. Sufficient testing of a product must be provided and all relevant Australian Standards adhered to.